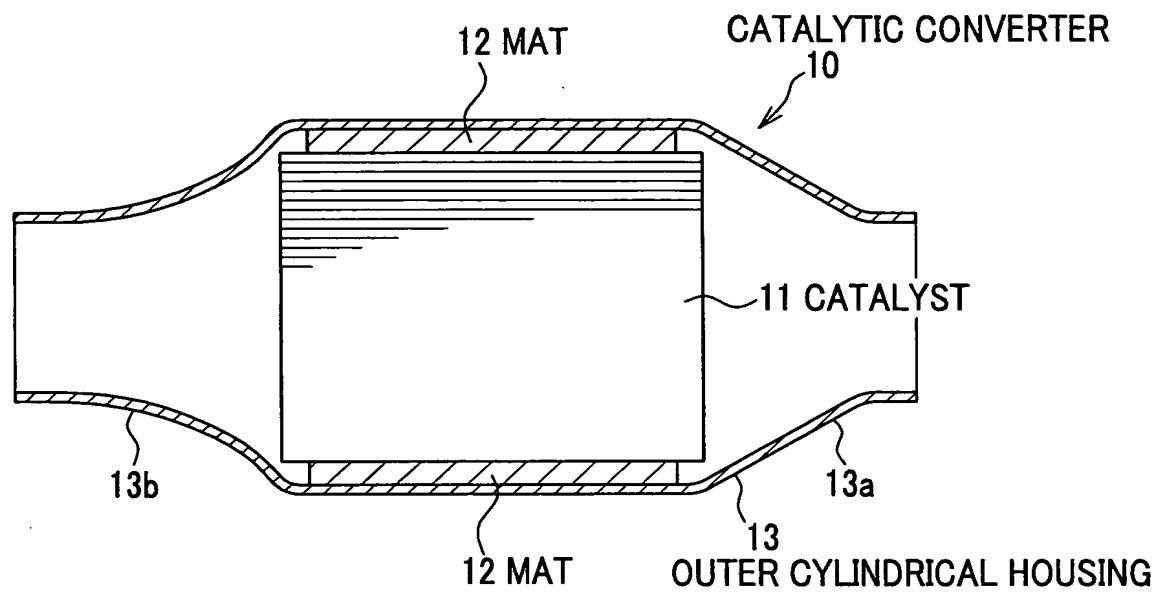
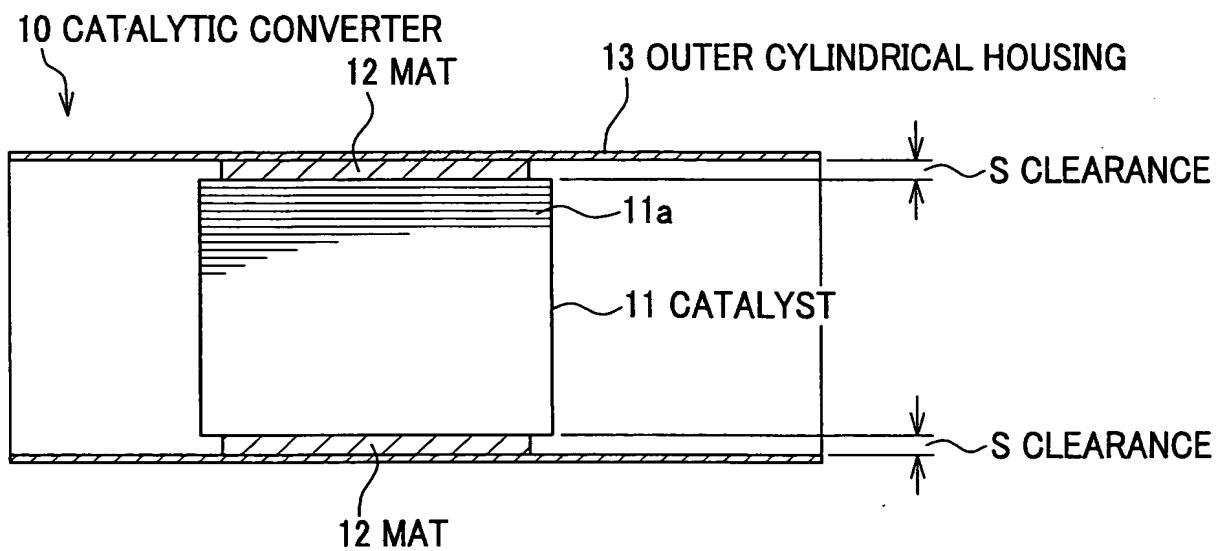


**FIG.1**



**FIG.2**



**FIG.3**

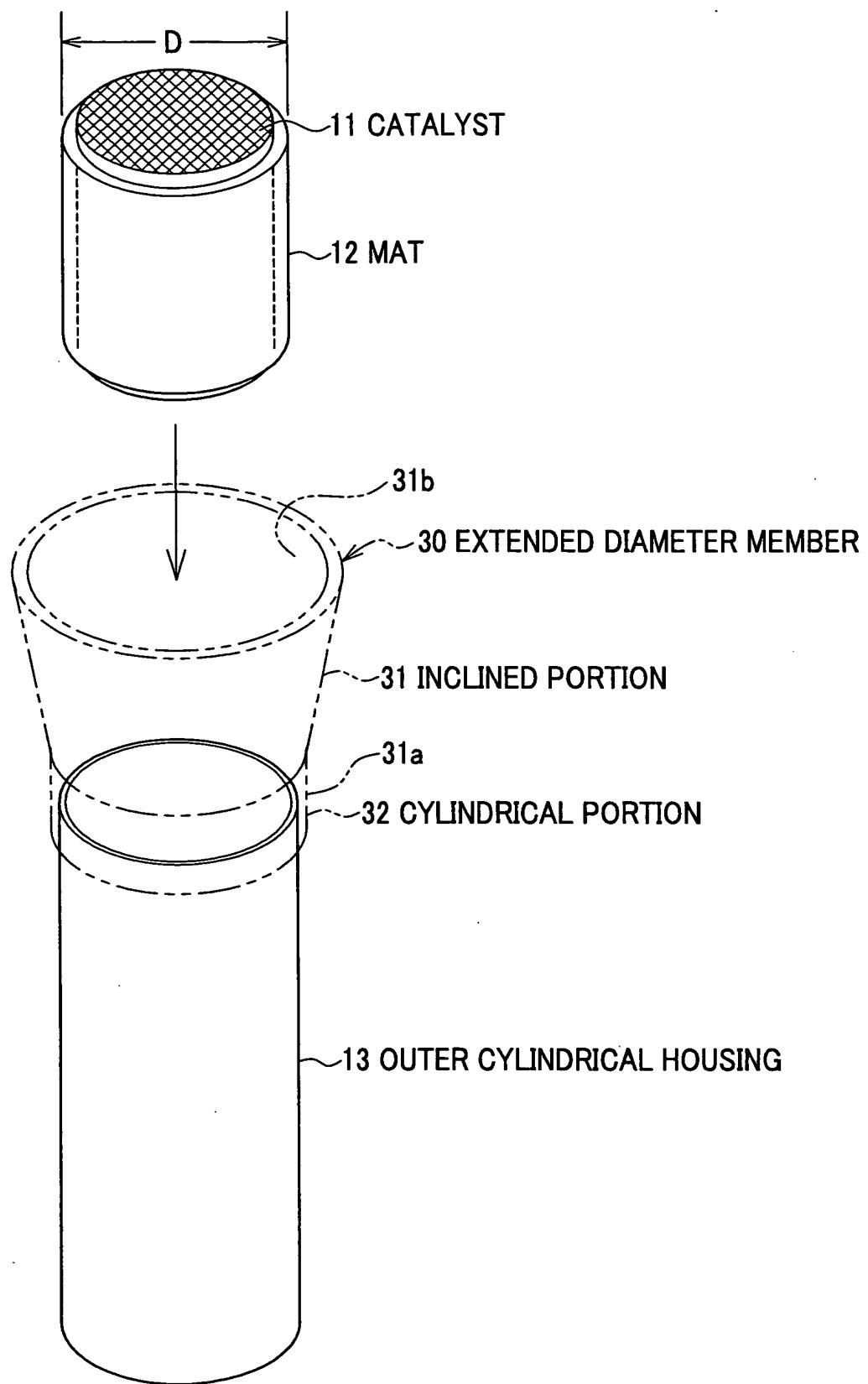
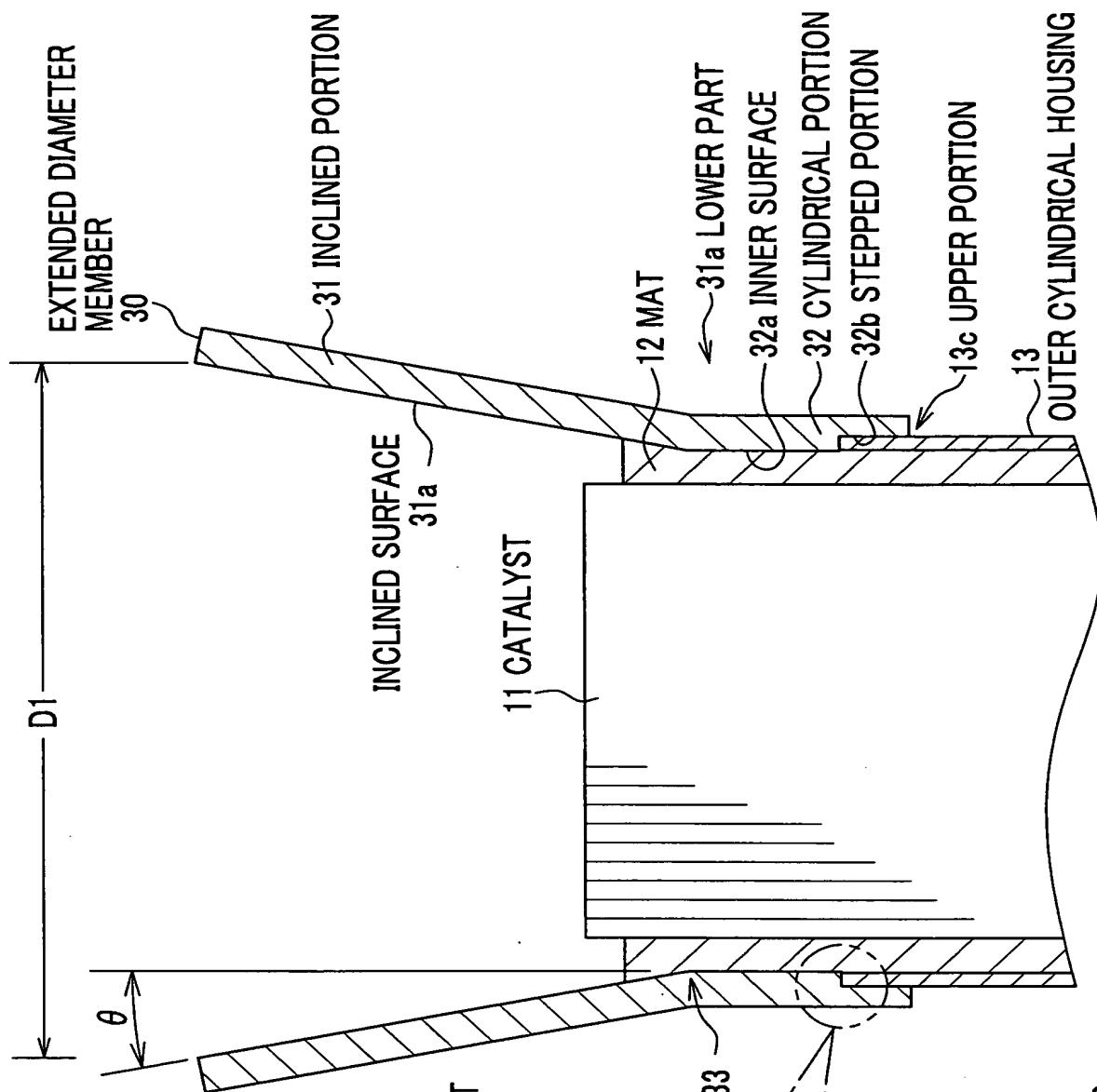


FIG.4

(a)



(b)

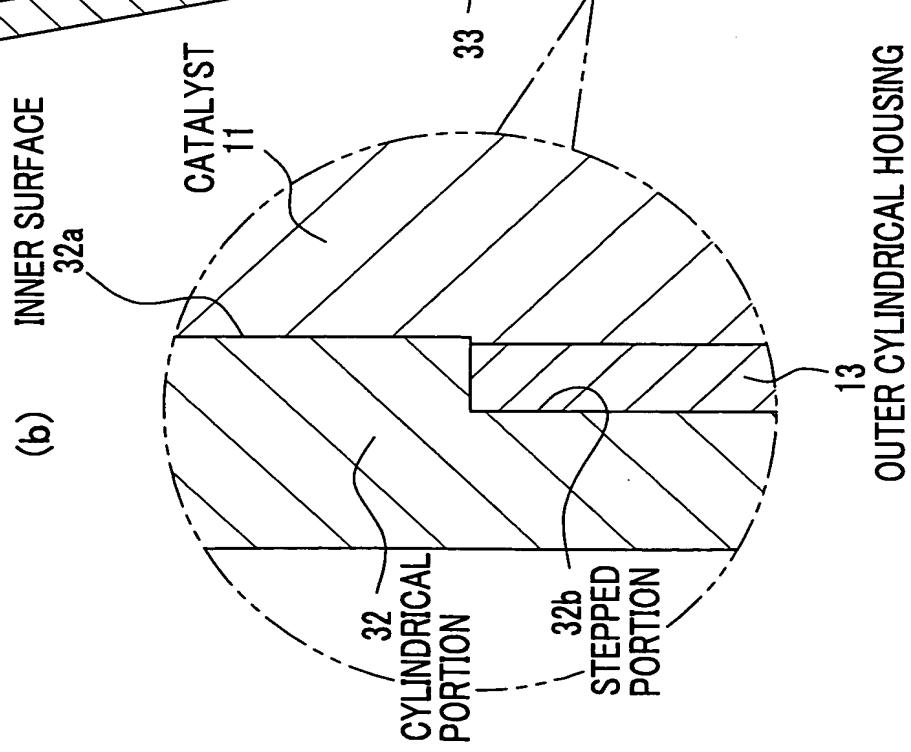
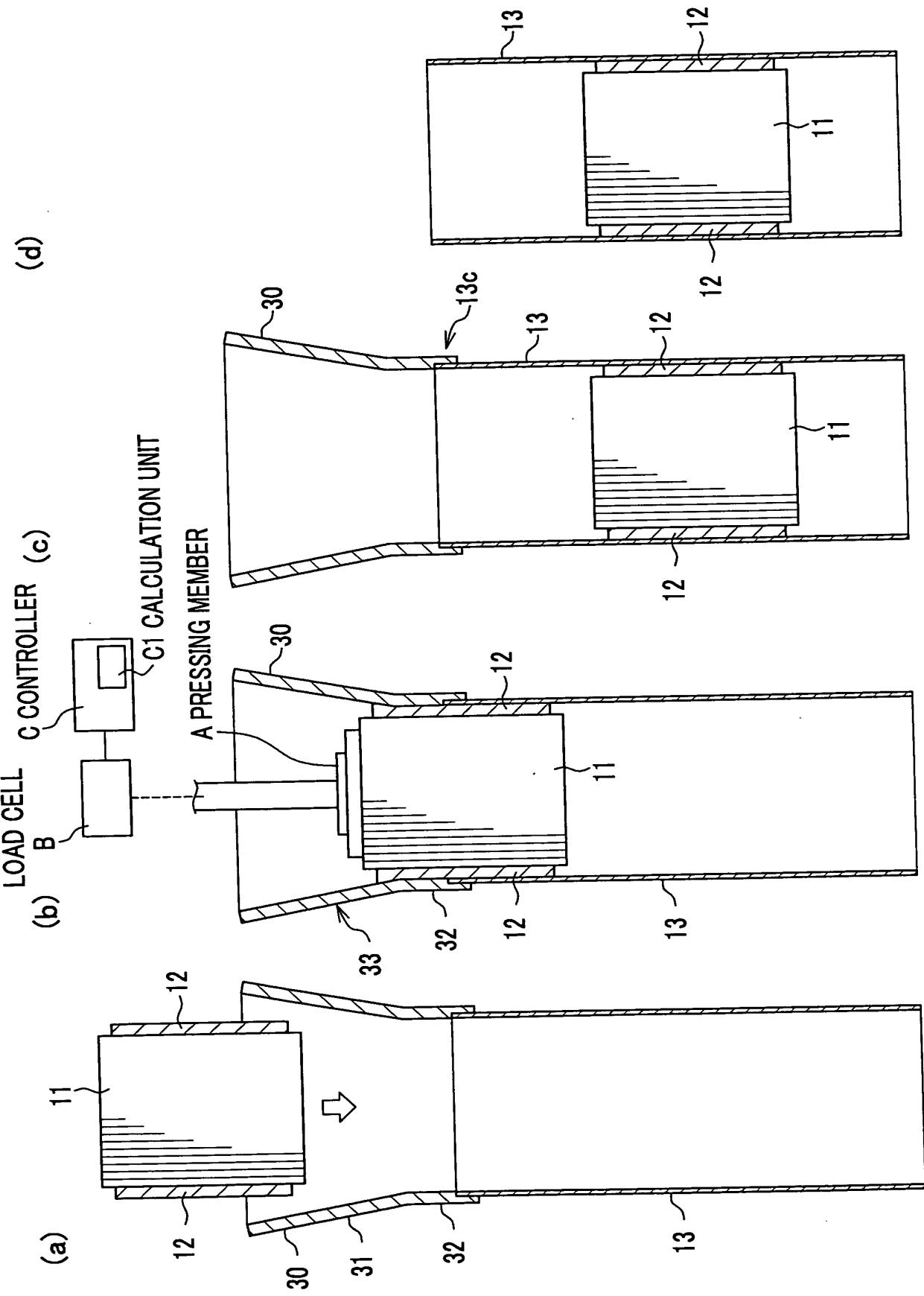
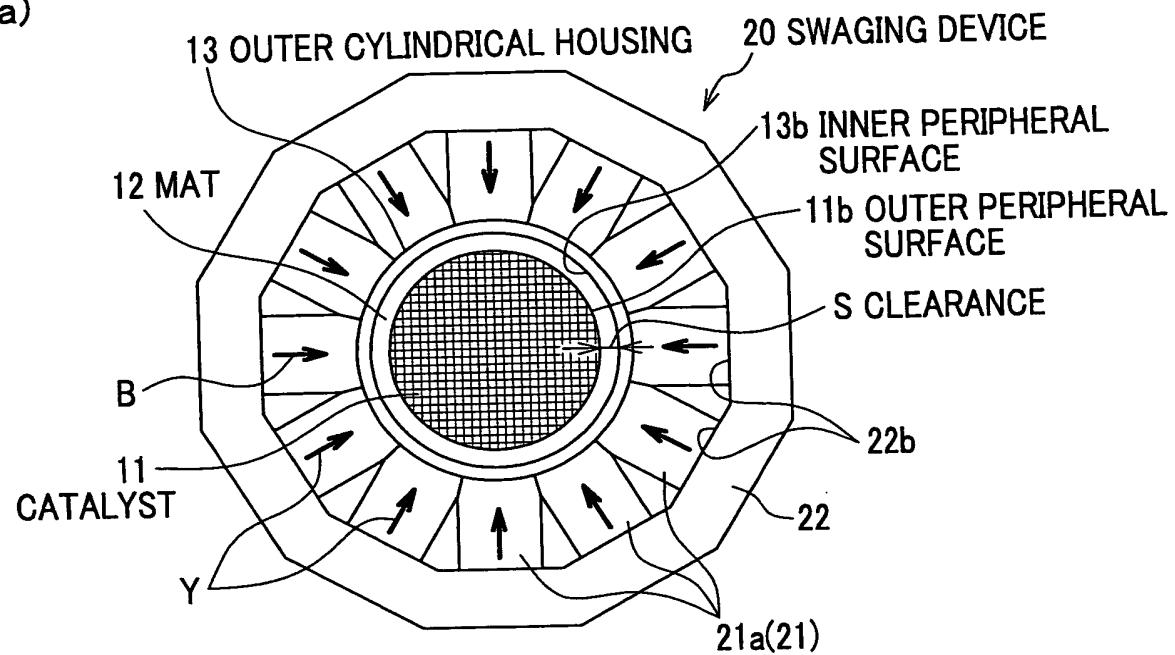


FIG. 5

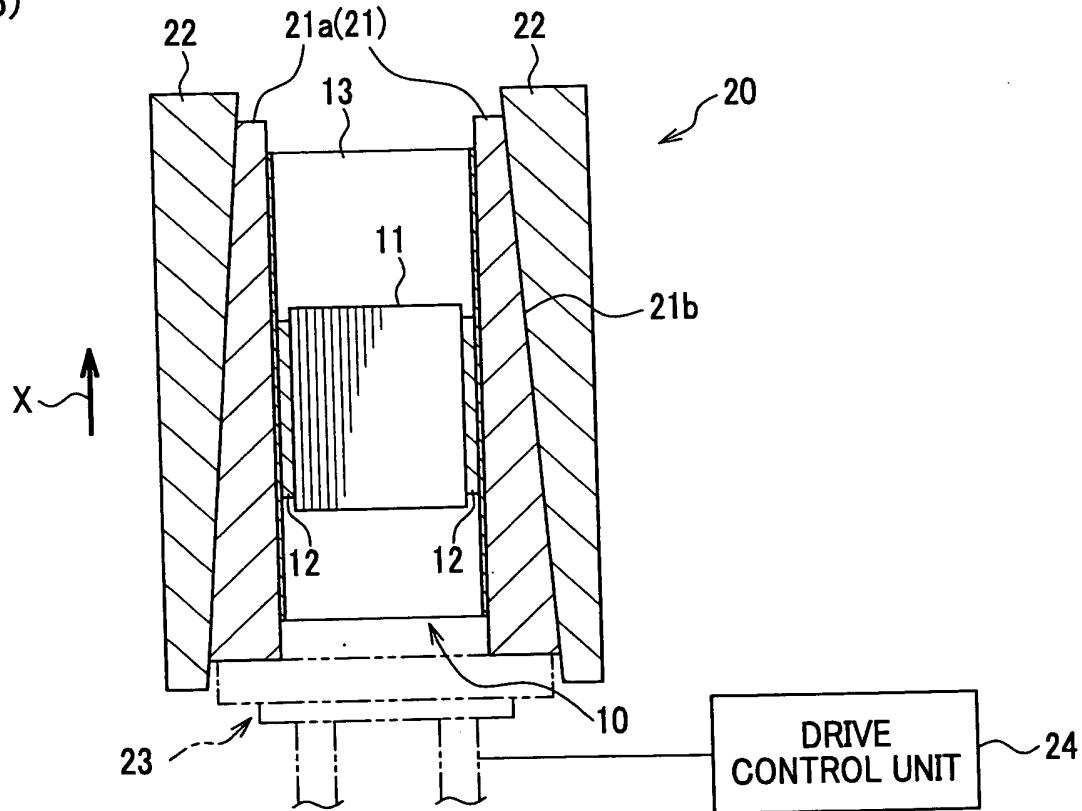


**FIG.6**

(a)



(b)



**FIG.7**

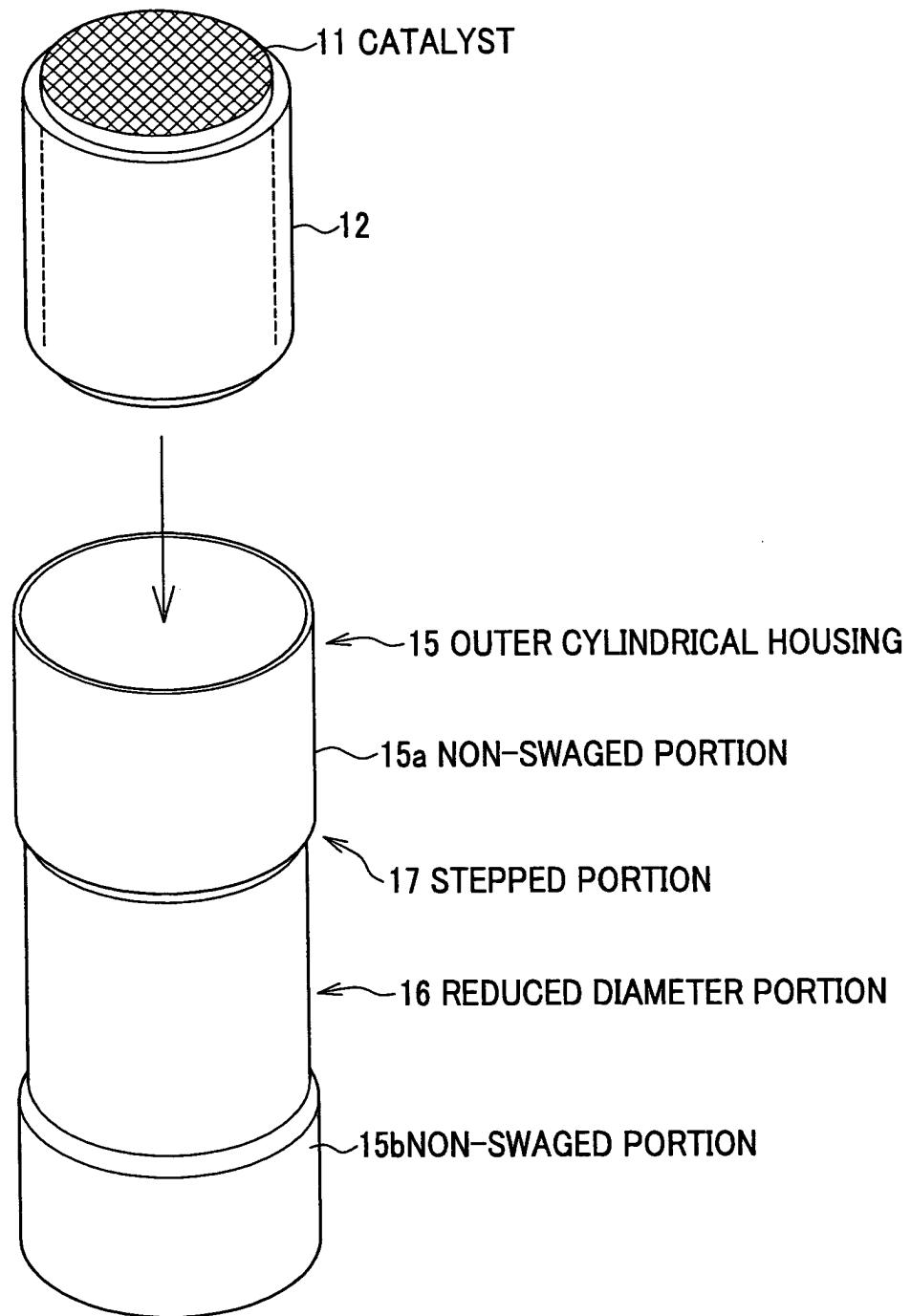
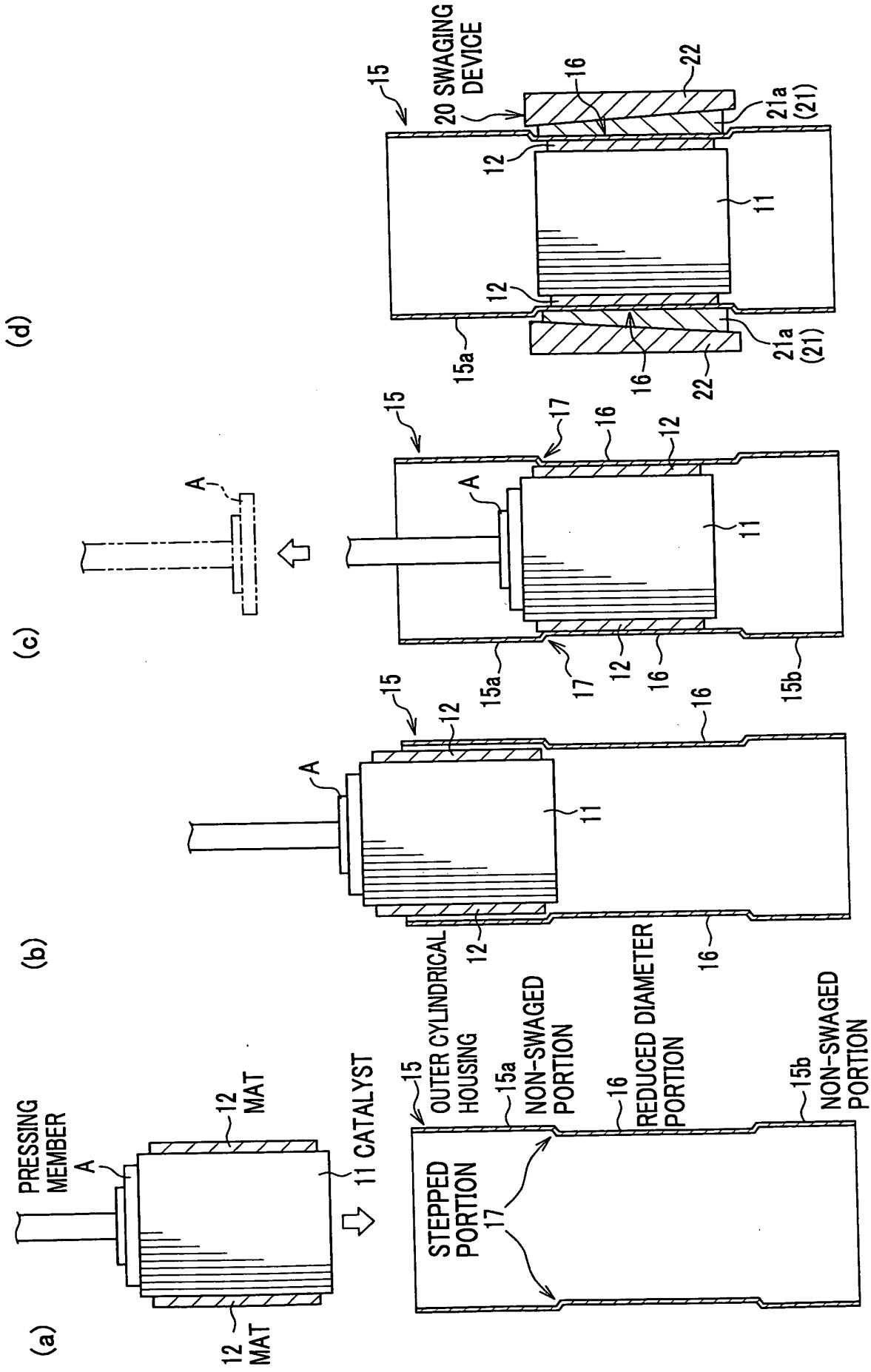


FIG. 8



**FIG. 9**

(a) LOAD CELL  
 (b) C CONTROLLER  
 (c) C1 CALCULATION UNIT  
 (d) A PRESSING MEMBER

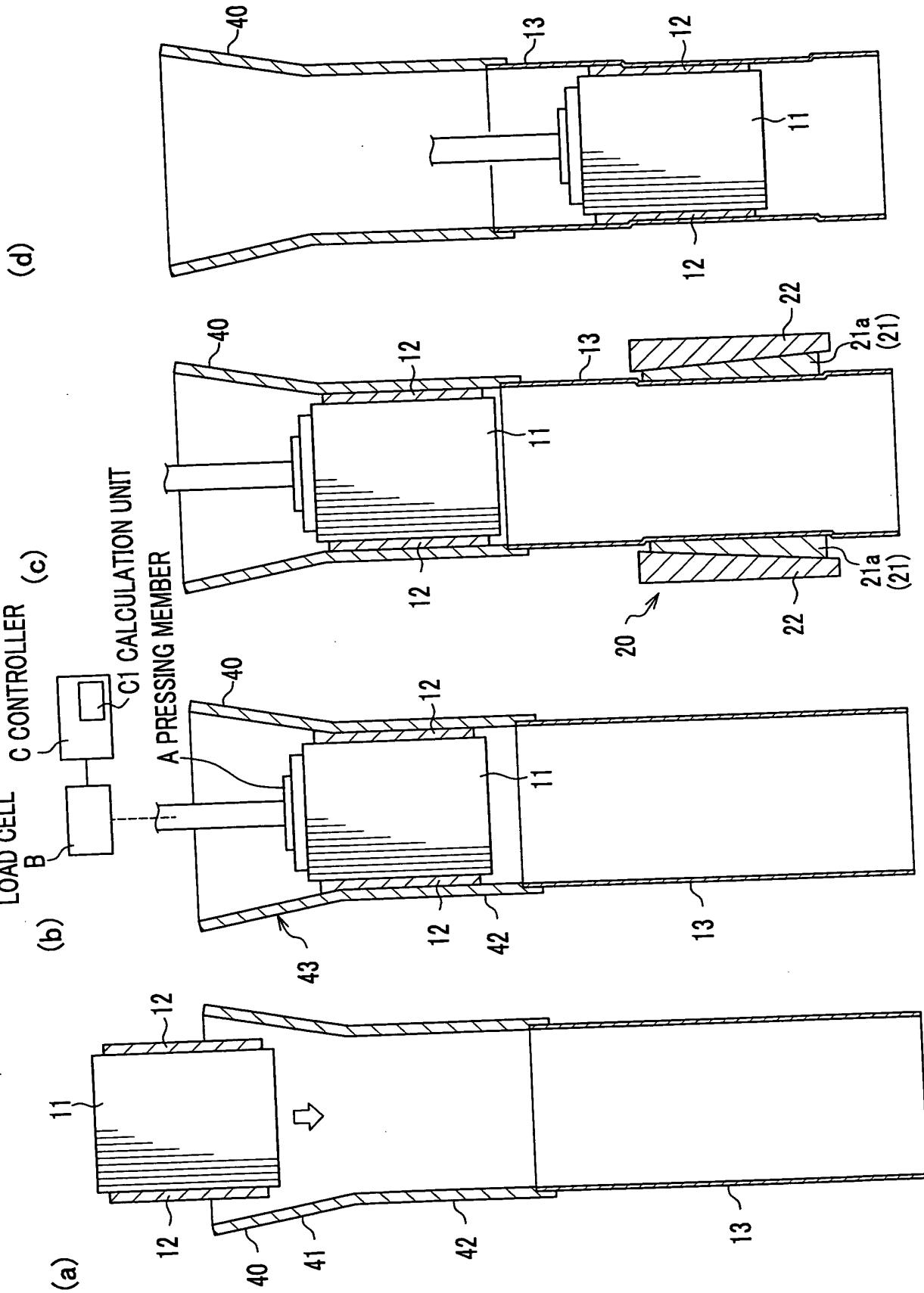
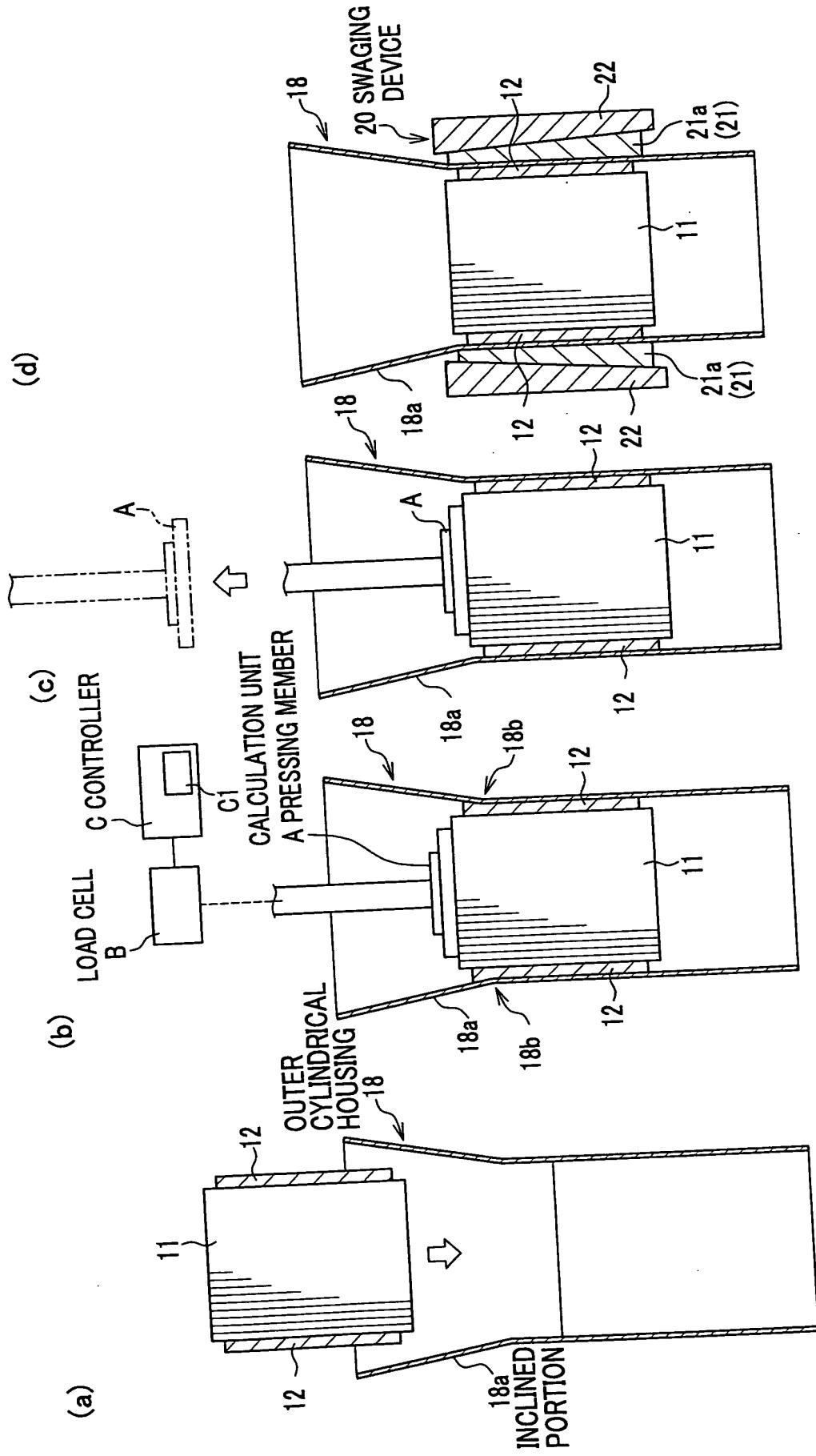
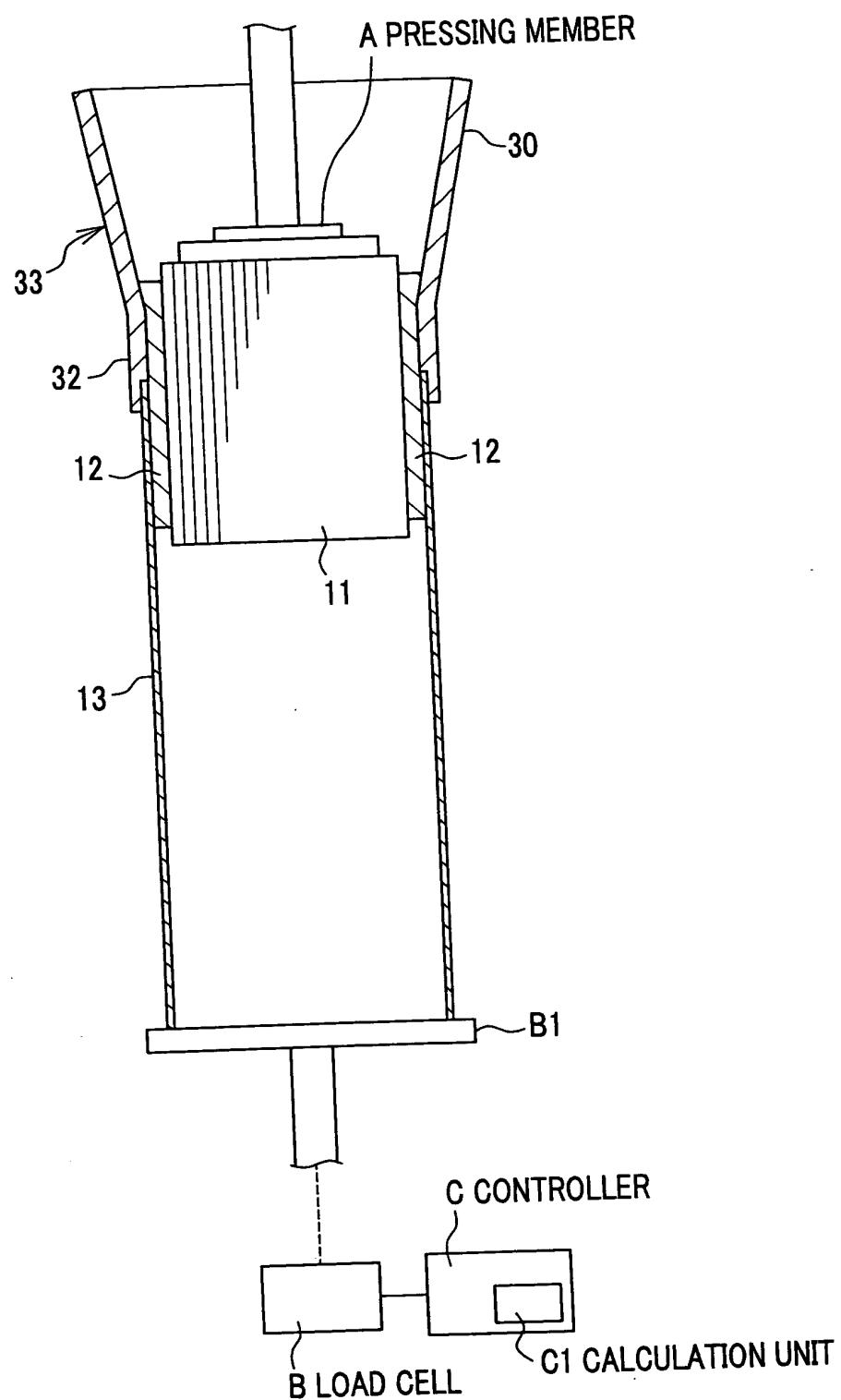


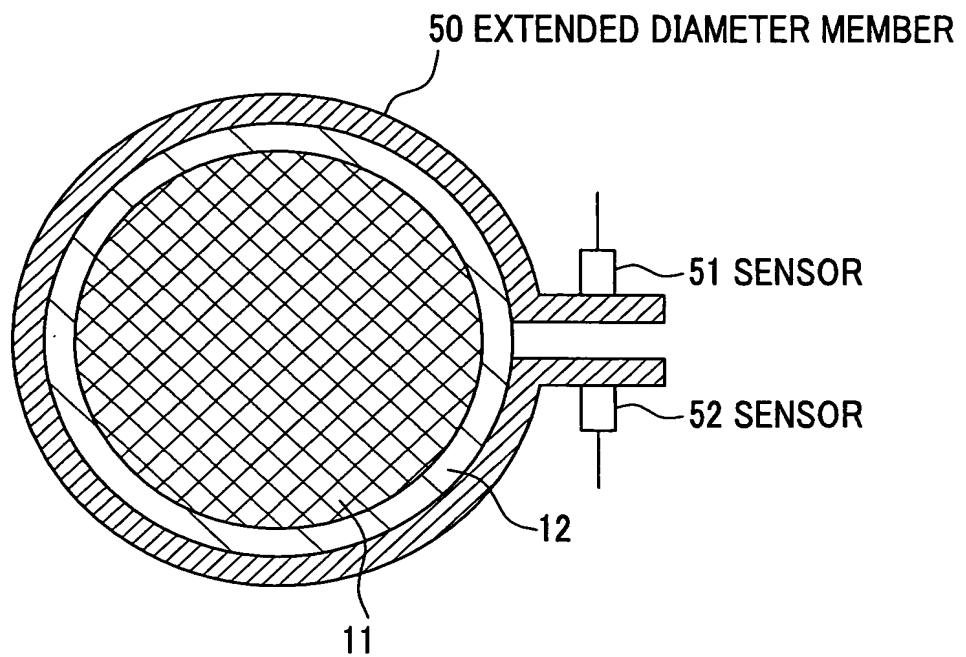
FIG.10



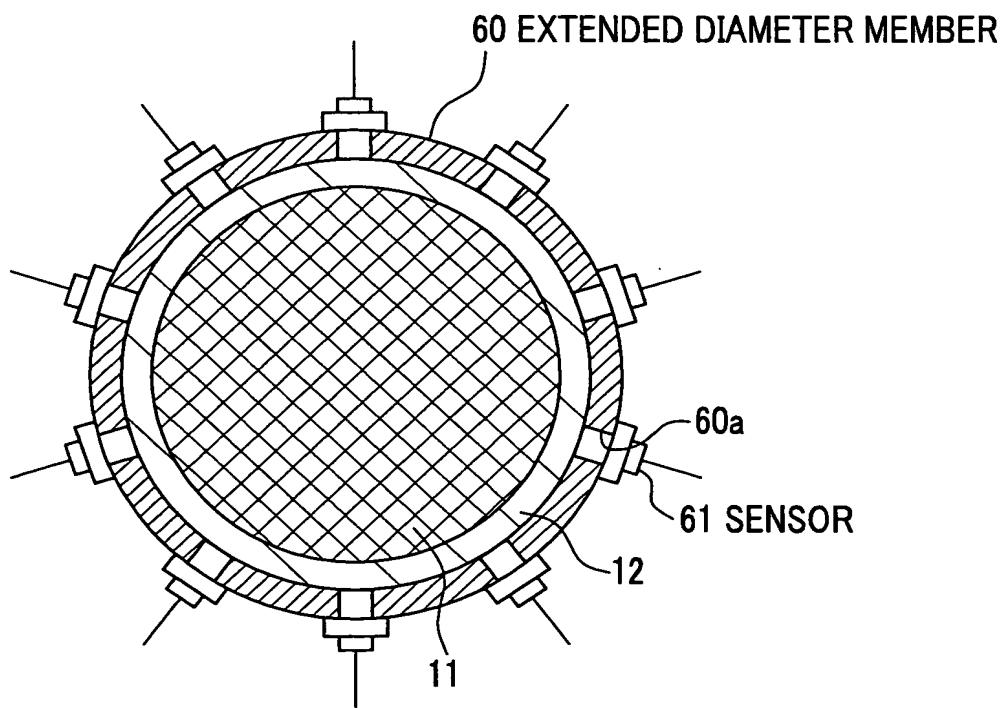
**FIG.11**



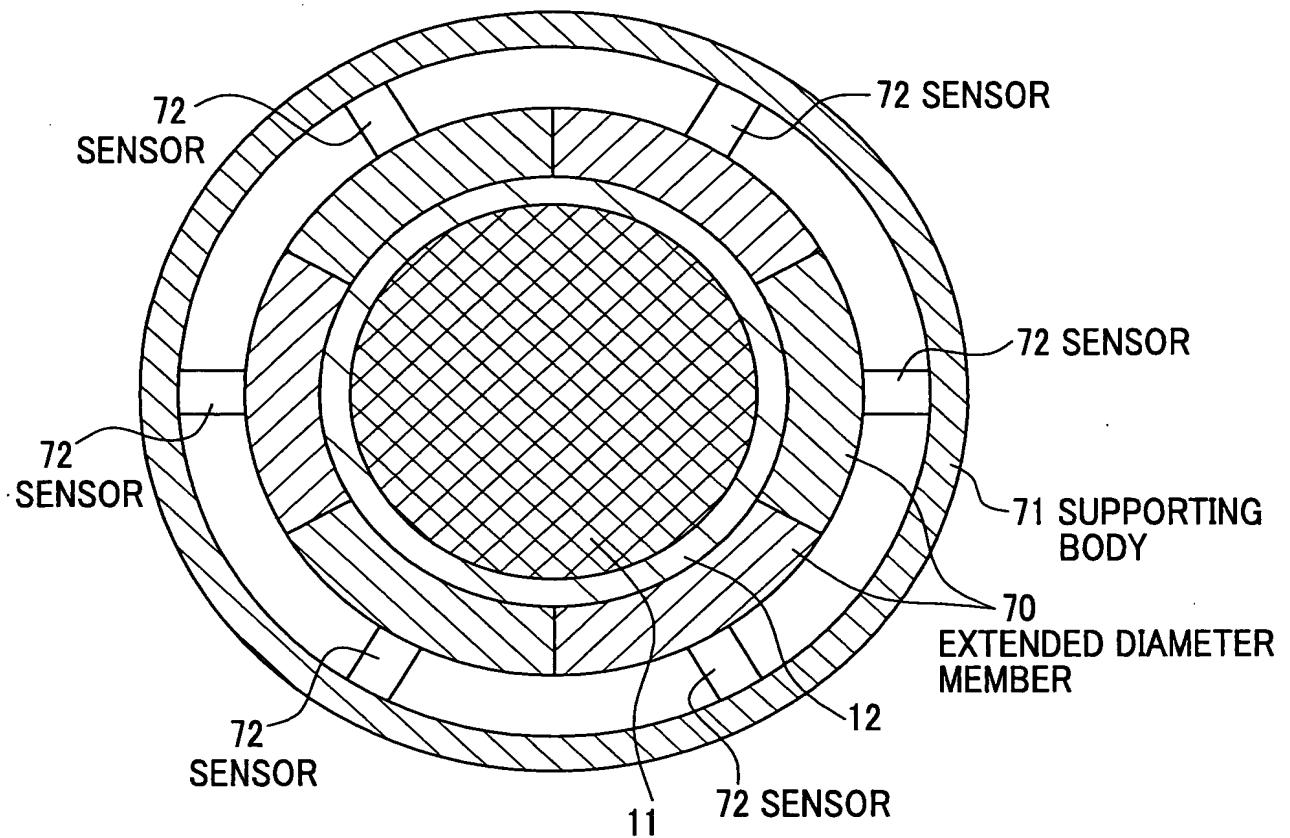
**FIG.12**



**FIG.13**



**FIG.14**



**FIG.15**

RELATION BETWEEN TARGET OUTER DIAMETER AND PRESSING FORCE

